BALIKLI

SİLAH **SANAYİ**

PUMP ACTION SHOTGUN
INSTRUCTION MANUAL

READTHE INSTRUCTIONS AND
WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS **FIREARM**

INTRODUCTION

Thank you for purchasing the BALIKLI shotgun. We are sure this gun will bring you years of hunting or shooting pleasure.

This manual provides important information for assembling and using your new gun. Please read your Owner's Manual carefully before handling the gun.

Follow safe gun handling procedure at all times. Get Intsructlons from a competent firearms instructor before using the firearm.

If you have questions or concerns about the assembly or the operation of your gun, see your dealer, or a quallfled gunsmith.

Keep thismanual, and consult it as needed. If you sell or transfer your gun, make sure the manual stays with the gun.

This shotgun, which is produced with the latest possibilities of the contemporary technology, is reliable and practical about its aesthetics, its lightness, its operating system and its expertise in service.

OPERATION

This pump shotgun is manually operated. Once a shell has been fired, the locking lug in the bolt moves down, unlocking the gun. The forearm can then be moved to the rear and forward again, ejecting and loading a new shell Into the chamber.

To open the bolt without firing the gun, depress the action bar lock, located just beside and forward of the trigger. Thisallows for opening the action without dry firing.

SAFETY RULES

1. NEVER POINT A FIREARM AT SOMETHING THAT IS NOT SAFE TO SHOOT. Never let the muzzle of a firearm point at any part of your body or at another person. This is especially important when loading or unloadingthe firearm. When you are shooting at a target, know wath is behind It. If you miss your target *or* If the bullet penetrates the target, It is your resposibility to ensure that the shot does not cause unintended injury or damage.

2. ALWAYS TREAT A FIREARM AS IF IT WERE LOADED. Never assume that a firearm Is unloaded. The only certain way to ensure that a firearm is emptyis to open the chamber and visually examine the inside to see If a round ls present. Removing the magazine will not guarantee that a firearm is unloaded or cannot fire. Shotguns and rifles can be checked by cycling or removing all rounds and by then openingthe chamber so that a visual inspection of the chamber for any remaining rounds can be made.

3. STORE YOUR FIREARM 50 THAT CHILDREN CANNOT GAIN ACCESS TO IT. It is your responsibility to insure that children under the age of 18 or other unauthorized person does not **gain** access to your firearm. To reduce the risk of accidents involving children, unload your firearm, lock It and store the ammunition In a separate locked location. Please note that devices intended to prevent accidents - for example, cable locks, chamber plugs, etc, - may not prevent use or misuse of your firearm by a determined person. Steel gun safes may be more appropriate to reduce the llkellhood of Intentional misuse of a firearm by an unauthorized child or person.

4. NEVER SHOOT AT WATER OR AT A HARD SURFACE. Shooting at the surface of water or at a rock or other hard surface increases the chance of ricochets or fragmentation of the bullet or shot, which can result In the projectile striking an unintended or peripheral target.

5. KNOW THE **SAFETY FEATURES OF** THE**FIREARM** YOU **ARE USING, BUT REMEMBER: SAFETY DMCES ARE NOT ASUBSTITUTE FOR SAFE HANDLING PROCEDURES.** Never rely solely on a safety device to prevent an accident. It Is Imperative that you know and use the safety features of the particular firearm you are handling, but accidents can best be prevented by followingthe safe handling procedures described in these safety rules and elsewhere in the product manual. To further familiarize yourself withthe proper use of this or other firearms, take a Firearms safety Course taught by an expert in firearm use and safety procedures.

6. PROPERLY MAINTAIN YOUR FIREARM. Store and carry your firearm so that dirt or lint does not accumulate in the working parts. Clean and oil your firearm, followingthe instructions provided in this manual, after each use to prevent corrosion, damage to the barrel or accumulation of impurities which can prevent use of the gun in an emergency. Always check the barrel prior to loading to ensure that it is clean and free from obstructions. Firingagainst an obstruction can rupture the barrel and Injure you or others nearby. In case you hear an unusual noise **when** shooting, stop firing lmmedlately, engage the manual safety and unload the firearm. Make sure the chamber is free from any obstruction inside the barrel due to defective or improper ammunition.

7. USE PROPER AMMUNITION. Only use factory-loaded, new ammunition manufactured to industry specifications: CIP (Europe and elsewhere), SMMI (U.S.A.). Be certain that each round you use is in the proper callber or gauge and type for the particular firearm. The caliber or gauge of the firearm is clearly marked on the barrels of shotguns. The use of reloaded or remanufactured ammunition can increase the likelihood of excessive cartridge pressures, case-head ruptures or other defects in the ammunition that can cause damage to your firearm and injury to yourself or others nearby.

8. **ALWAYS WEAR PROTECTIVE GLASSES AND EARPWGS WHEN SHOOTING.** The chance that gas, gunpowder or metal fragments will blow back andInjure a shooter who is firing a gun Is rare, but the Injury that can be sustained in such circumstances is severe, Includingthe possible loss of eyesight. A shooter must always wear impact resistant shooting glasses when firing any firearm. Earplugs help reduce the chance of hearing damage from shooting.

9. **NEVER CLIMB A TREE, FENCE OR OBSTRUCTION** WITH **A LOADED FIREARM.** Open and empty the chamber of your firearm before cllmblng or descending a tree or before cllmblng a fence or Jumping over a ditch or obstruction. Never pull or push a loaded firearm toward yourself or another person.

10. **AVOID** ALCOHOLIC **BEVERAGES OR** JUDGMENT **OR REFLEX IMPAIRING MEDICATION WHEN SHOOTING.** Do not drink and shoot. If you take medication that can impair motor reactions or judgment, do not handle a firearm while you are under the influence of the medication.

11. **NEVER TRANSPORT A LOADED FIREARM.** Unload a firearm before putting it in a vehicle. Hunters and target shooters should load their firearm only at their destination. If you carry a firearm for self-protectton, leavingthe chamber unloaded can reduce the chance of accidental discharge.

12. **LEAD WARNING.** Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious phsical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

AMMUNITION

USE ONLY SUITABLE AMMUNITION

This pump action shotgun is chambered for 3 inch magnum shells. It is designed to be used with factory-loaded shells between 2 %" and *3H* in length. For 12 Gauge use the cartridges between 28 gr. (1 oz.) and 52 gr.(1 ¼ oz.)

Use of re-loaded ammunition voids the factory warranty.

WARNING: Do not use 3 ½ inch shells in this shotgun.

WARNING: If your pump shotgun designed with choke system, never shoot slugs with a full choke. Use cylinder choke (5) and improved cylinder choke (4), which are marked with five cuts and four cuts.

WARNING: Never use cartridges with a case longer than the chamber, as this would have serious consequences for both the gun and the shooter.

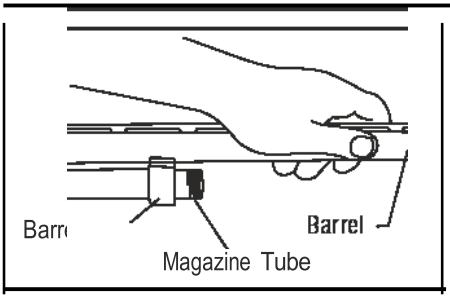
WARNING: Never shoot steel shot with a full choke. Use only modified, improved cylinder or skeet choke tubes, marked three, four and five notches respectively.

ASSEMBLY

1. Remove the magazine cap.

Z. Press upward on the action bar lock. Pull the forearm approxlmately halfway rearward.

3. Hold the barrel ahead of the barrel guide ring (See picture 1).



Picture 1

4. Slide the barrelguide ringover the magazine tube. Clean the barrel followlng the maintenance Instructions on **Page** 11.

5. Press **upward** on the action bar lock.

6. Align the ejector on the inside of the barrel with the slot in the bolt.

7. Carefully set the barrel intothe receiver. DO NOT FORCE ITI

8. Replace the magazine cap. Tighten.

DISASSEMBLY

1. Make sure the gun is unloadedI
2. Point firearm In a safe direction.
3. Push up on the action bar lock.
4. Slide forearm forward halfway.
5. Unscrew and remove the magazine cap.
6. Pull the barrel carefully out of the receiver.
7. Push the carrier forward.
8. Press and hold the action bar lock.
9. Slide the forearm forward and off the magazine tube.

LOADING

LOADING YOUR SHOTGUN ONE SHELL ONLY

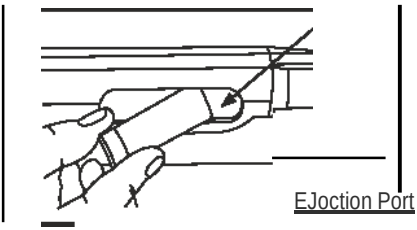
1. Put safety in the "ON" position.
2. Point the gun in a safe direction.

3. Push up on the action bar lock.

4. Pull the forearm completely to the rear and carefully holdIt for the return spring models.

5. Put one shell through the ejection port, making sure it is the correct **gauge** and length. **(See** picture 2)

6. Push the forearm forward and close the action.



EJoction Port Picture 2

FULLY LOADING YOUR SHOTGUN

1. Put safety In the "ON" position.

2. Point the gun in a safe direction.

3. Push up on the action bar lock.

4. Pull the forearm completely to the rear and carefully hold It for the return spring models.

5. Put one shell through the ejection port, making sure It Is the correct gauge and length (See picture 2).

6. Push the forearm forward and close the action.

7. Push a shell upward against the bottom of the carrier. (See picture 3)

8. Push shells, one at a time, fully forward into the magazine tube.



Picture 3

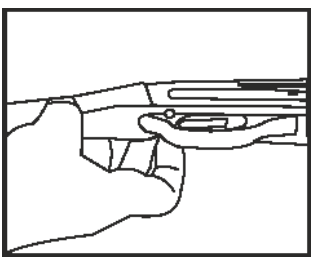
NOTE: For the models with return spring in the forend, you do not need to push the forearm to close the action. This willbedone automatically by the help of the spring. The springwill close the action at avery fast rate.Use caution and watch out for your fingers and loose clothIng.

SAFETY SWITCH **OR BUTTON**

The safety Is designed to stop the trigger mechanism. DON'T RELY ON YOUR GUN'S SAFETY, TREAT EVERY GUN ASIFITWERE LOADED ANO READY TO FIRE. The safety on any gun rs a mechanical device, and It rs not Intended asa substitute for common sense or safe gun handllng. Always keep the muzzle pointed in a safe direction.

The safetyis located behind the trigger, and provides protection against accidental or unintentional discharge under normal usage when properly used.

To engage the safety, push the but ton so that It protrudes from the right side of the gun and the RED BAND MARKING CAN NOT BESEEN. The safety should always be in the "ON" or "SAFE" position until you Intend to fire the gun (See picture **4).**



Picture 4

When you are ready to fire thegun, press the safety button to the "OFF" position so that the safety protrudes from the left side of the gun and the RED **BAND MARKING** ISSHOWING.

WARNING The gun will fire when the trigger is pulled intentionally or accldentall'f when the RED BAND MARKINGISSHOW!NG.

REMOVING AND REINSTALLING CHOKE TUBES

(IF YOUR SHOTGUN INCLUDES CHOKE TUBES)

Unload the gun and put the safety in the HON"' position. Remove a choke tube byinserting the choke key, and turning it counter clockwise.

After cleanrng and lubricating, a choke tube maybe reinstalled by startfngthe threads by hand, then tighteningthe choke tube withthe choke key.

After each shooting session, the choke should be removed, cleaned, lubricated and relnstalled to prevent corrosion. Consult the choke value chart for suggested usage.

CHOKE VAWES FOR PUMP ACTION SHOTGUNS

CHOKEVAWE	SYMBOL	NUMBER OFNOTCHES
FULL	0	1
IMPROVED MODIFIED	0	2
MODIFIED	0	3
IMPROVED CYLINDER	0	4
SKEET	0	5

Do not use choke values FULL, IMPROVED MODIFIED, and MODIFIED with slugs, single bullets or single projectiles.

Do not use choke value FULL or IMPROVED MODIFIED with steel shot.

MAINTENANCE

Proper maintenance is imponant to assure the best functioning of the gun, and the safety of the shooter.

Before using the shotgun make sure the barrel is clean and free of any grease or obstruction.

After each shooting session, dismantle the barrel, the barrel choke and the bolt for cleaning and lubrication, reinstall them as instructed.

After every shooting session, clean the magazine tube, the barrel **ring** and the gas ports.

Periodically during a shooting session, check the tightness of the magazine cap.

CLEANING AND WBRICATION

WARNING: Before cleaning or lubricating the shotgun, make sure it is unloaded and the safety *noNH.*

Materials and equipment necessary for cleaning and lubrication;

- Cleaning rod
- Cotton bore patches
- Brass bore brush
- Powder solvent
- Small soft brush
- Good quality shotgun oil

After use, to remove any powder and lead residue In the bore, scrub the barrel and chamber using the bore brush with powder solvent. Then swab the bore and the chamber with shotgun olled cotton patches to protect from rust and corrosion.

After a high number of shots(about 500 shots), disassemble the bolt assembly and clean it with a soft brush and shotgun oil. Then dry it carefully **with a** soft cloth **and oil** the parts lightly.

Clean the outside of the **magazine** tube with a shot8un oiled soft cloth and then dry It with a soft cloth and oil the parts llghtlv.

Any **powder** on the chamber, barrel, etc. can be cleaned with a brush and powder solvent.

All external surfaces should be **wiped** down with light coat of rust preventative.

Avoid using too much solvent for bore deaning, since prolonged contact may **damage** the finish of the shotgun. Make sure to **wipe** away all the excess solvent and lubricant.

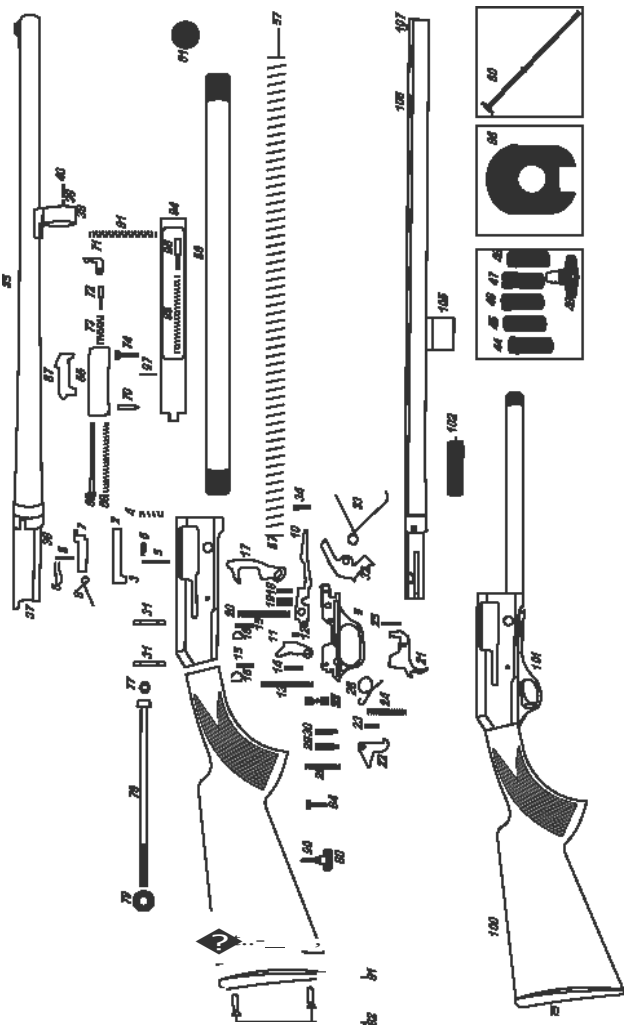
STDRAGE

Clean thoroughlv and oil your gun before storage. Store the gun In a case to prevent scratches and dents. Store your firearm in a dry place to prevent corrosion.

Store the gun away from children and in a place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

HAZARDOUS MATERIAL WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition, may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious injury. Have adequate ventilation at all times. Wash hands thoroughlv after exposure.



GENERAL ASSEMBLY

NO	PARTNAME
1	Receiver
2	Boltrelease latch
3	Magazine extractor handle rivet
5	Magazine extractor pin
7	Magazine handle bait
8	Magazine handle spring
9	Tl1gger guanl
10	Carrier
11	Carrier latch
12	Carrier latch handle rivet
13	carrier latch retalnercartridge spring
14	carrier latch retainer cartridge
15	Carrier cartridge
16	Carrier cartridgesegment
17	Hammer
18	Hammer retainer pin
19	Hammer release cartrldse
20	Hammer retainer spring
21	Tl1gger
22	Inner safety
23	Inner safetypress cartridge
24	Inner safetytrigger spring
25	Inner safetytrigger pin
26	Trigger press sprlng
27	Safety
28	Safety retainer cartridge
29	Safety sprlns
30	Safety release pin
31	Trigger set pin
32	Boltlock
33	Boltlock spring
34	Boltlock screw
35	Barrel
36	Bearingbait
37	Cap pin

NO	PARTNAME
38	Pump ring
39	Pumprlns ball
40	Pump rlnssprl111
44, 45, 46, 47, 48	Mobile chokes
49	Mobile chokekey
56	Magazine tu be
57	Magazine spring
59	Magazine follower
60	Magazine plug
61	Magazine cap
62	Return spring
66	Breech bolt
67	Lockingblock
68	Firi111pin
69	Firinspin spring
70	Firingpin retainer
71	Extractor
73	Extractor spring bolt
74	Extractor retalner pin
75	Stock
76	Stock screw
80	Stock swivel
81	Butt plate
82	Butt platescrew
86	Shim kit
91	Forend pin
94	Action bar
95	Bolt extractor
96	Bolt extractor pin
97	Operating pln
100	Stock withbutt plate
101	Tngerset
102	Breech bolt
105	Barrel with rib
106	Rib
107	Front sight

WARRANTY DEED

This product is covered by a 2-year guarantee by BALIKLI ARMS against faulty workmanship and manufacturing defects and BALIKLI ARMS agrees to supply free replacement parts (wood not included) for defected parts from date of purchase.

DISCLAIMER OF THE WARRANTY

- Occurrence of damages due to firing with hand-filled or refilled cartridges
- Occurrence of damages due to firing in case of blockage in the barrel
- Occurence of damages due to the lack of regular and necessary maintenance
- Repairs and replacements made by unauthorized persons on guns are make warranty invalid.

Please note that certificates that are not sealed by the vendor or that are incomplete are invalid. By purchasing the product, the user acknowledges and agrees the foregoing.

- To be lled by the vendor -

Model/Calibre
Serial No.
Buyer's Name and Surname: .....
Sales Invoice No. . .....
Date of Sale

[Vendor's Stfill and signature]



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